

Split - 2

Work Order ID 60372-2

July 6, 2010 2:57:58 PM



Page 1

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, RH

3 ep

Start Date: 7/06/10

Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10

Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: CL

Date: 10/7/10 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3784

Rev B

100



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

8/10/09/27 (3)

110



Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

I-assemble as per dwg D3784 \*\*\*\*\*Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down\*\*\*\*\*Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward\*\*\*\*\*

8/10/09/27 (3)

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

8/10/09/27

(+3)

-044

# Work Order ID 60372

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Page 2

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, RH

Start Date: 7/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: 277

0.00

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*C110/9/28 (3)*

*10/09/28*

*c210/9/28*

# Picklist Print

July 6, 2010 2:57:57 PM

Page 1

Work Order ID: 60372

Parent Item: D3784-044

Parent Item Name: Seat Support Assembly, RH



Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec  
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN525-10R20

Purchased

No

110

Each

110.0000

4

16



Screw

Location

Loc Qty

Loc Code

ST325

110

113524

0

114227

10

114348

50

114354

50

AN960JD10L

NAS1149D0332J

Purchased

No

110

Each

3,303.000

4

16



Washer

Location

Loc Qty

Loc Code

ST348

3303

110985

3303

D3763-041

Manufactured

No

110

Each

5.0000

2

8



End Fitting Assembly

Location

Loc Qty

Loc Code

ST251

1

55380

1

ST251A

4

57929

4

B60454

EP 5/10/09/27

412

EP 5/10/09/27

EP 5/10/09/27

42

4



# Picklist Print

July 6, 2010 2:57:58 PM

Work Order ID: 60372



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 4.00

Required Qty: 4.00

D3763-044

Manufactured No

110 Each

1.0000

1 4



End Fitting Assembly, RH

Location

Loc Qty

Loc Code

ST251A

1

B 60457

56596

1



7/10/09/27

D3770-1

Manufactured No

110 Each

10.0000

1 4



Tube

Location

Loc Qty

Loc Code

ST248A

10

56569

10



7/10/09/27

D3770-3

Manufactured No

110 Each

8.0000

1 4



Tube

Location

Loc Qty

Loc Code

ST254

8

54318

8



7/10/09/27

MS21042L3

Purchased No

110 Each

2,871.000

16



Nut

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

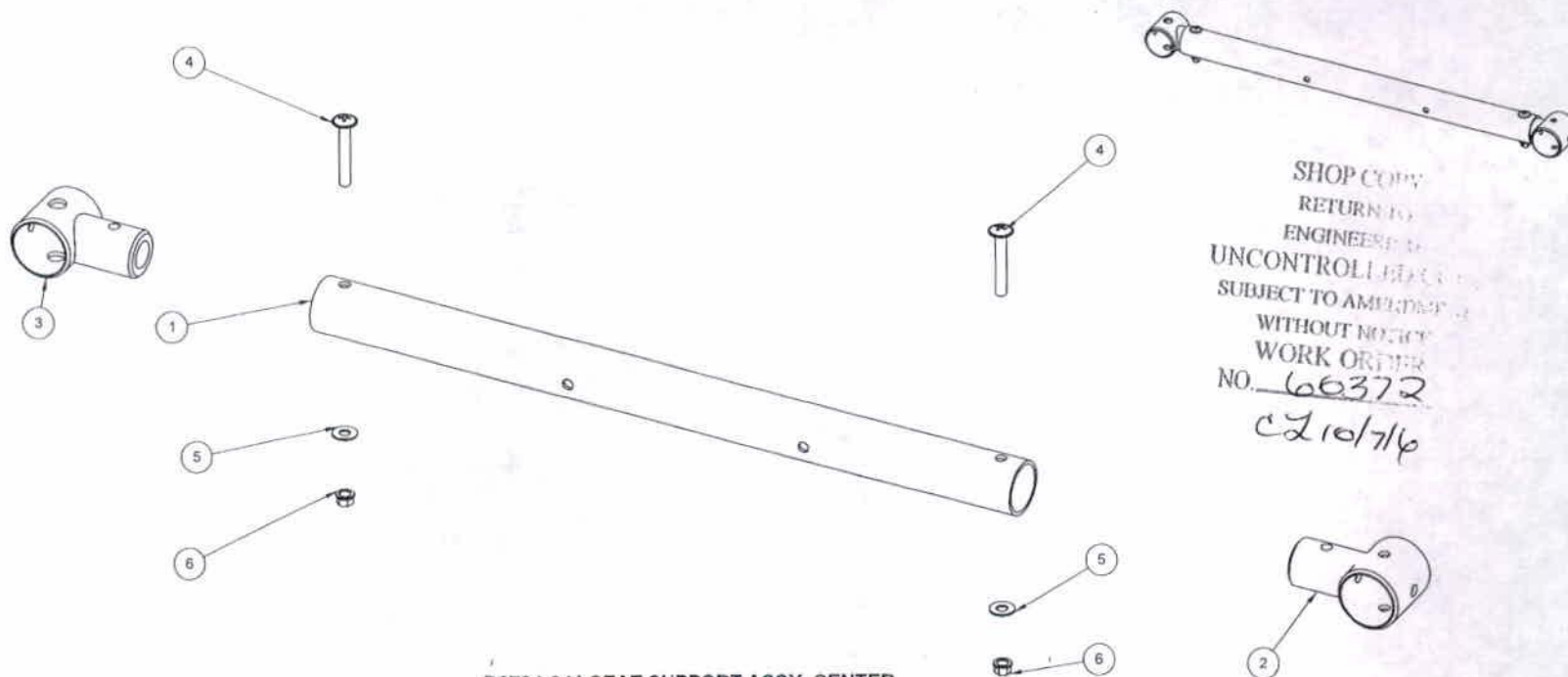
114784

2000



7/10/09/27

12



**D3784-041 SEAT SUPPORT ASSY, CENTER**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

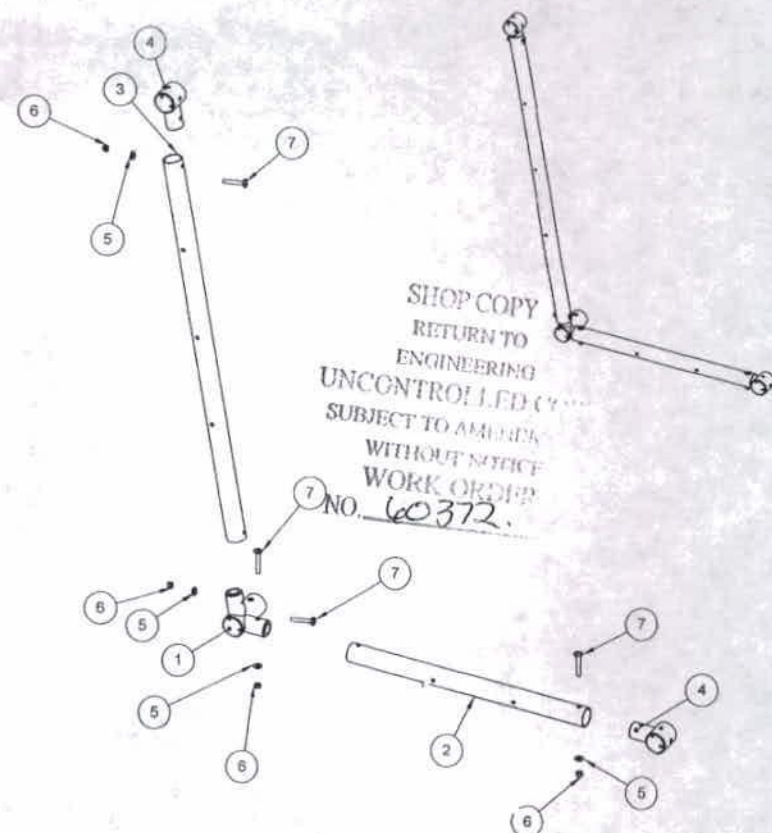
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A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	HS		
CHECKED	HS		
MFG. APPR.	HS		
APPROVED	HS		
DE APPR.	HS		
DATE	08.06.23		
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

△  
B  
△  
B  
△  
B

**D3784-043 SEAT SUPPORT ASSY, LH**

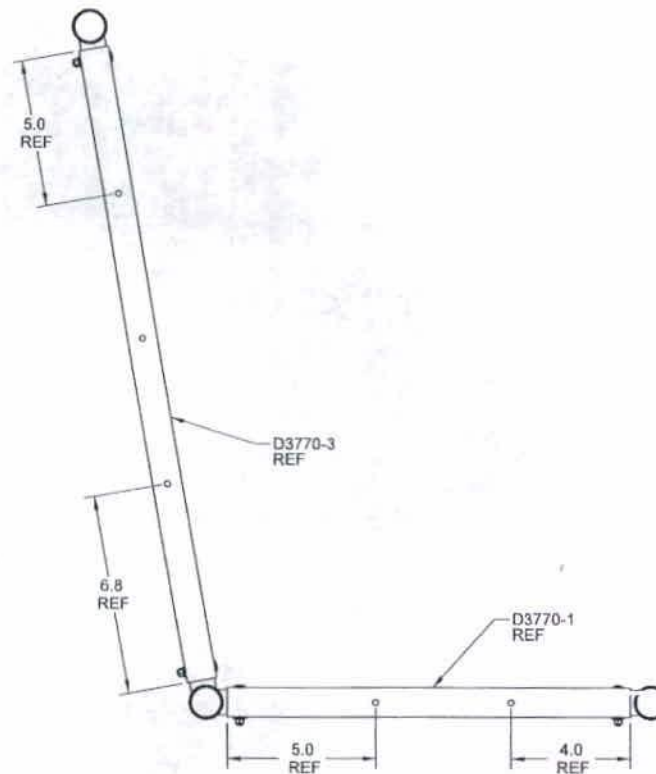
NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.78 lbs



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**D3784-043 SEAT SUPPORT ASSY, LH**

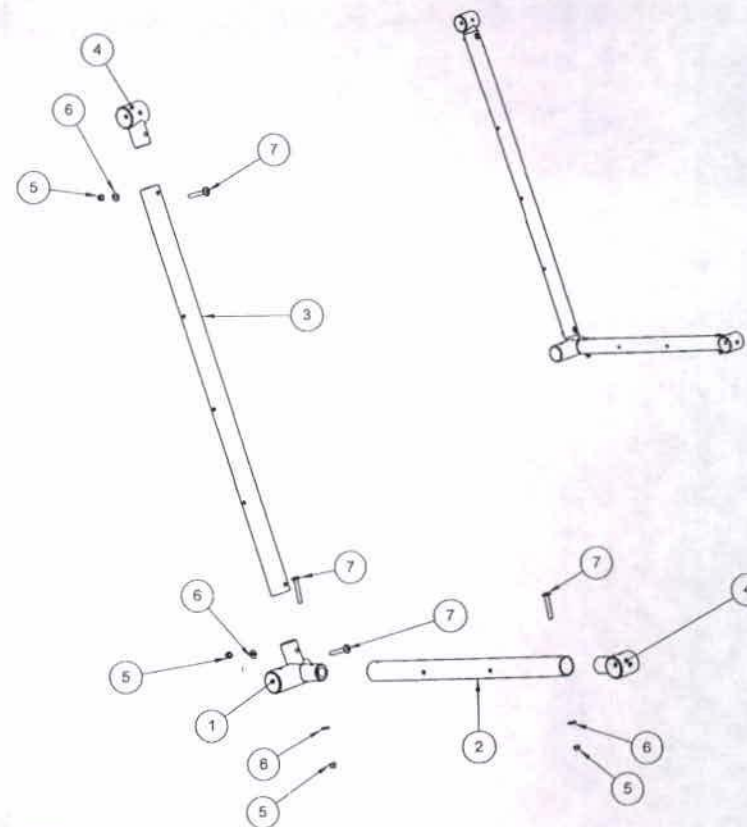
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08-07-10 1/11 P

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

△  
B  
△  
B  
△  
B



**D3784-044 SEAT SUPPORT ASSY, RH**

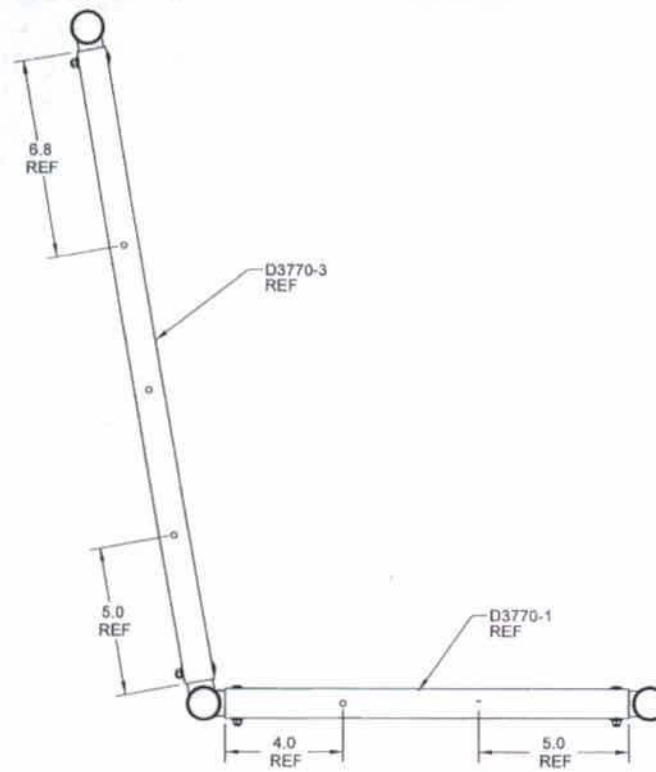
NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.78 lbs

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**D3784-044 SEAT SUPPORT ASSY, RH**

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